

Creator : Mr. Ajmer Singh(TA)

Moderator : Shri A.V.Muralidharan (Dy. CEO GeM)

Approver :Shri A K Kamra (Ad. CEO GeM)

Major category : -UNSPSC -

Sub Category : - UNSPSC Code -

Non Sparking Allen Key : UNSPSC Code -

S.no	Parameters	Grouping		Value 1	Value2	Value 3	Value 4	Value 5	Value 6	Golden	Validation	Whether Filter Required	Priority	Unit	
1	Confirmity to Material requirment for Non Sparking tools	S	E	As per IS: 4595 1969 with latest amendment			other				G				
2	Application	P	E	In Petrochemical ,Gas, Ammunition industries & other application where Non sparking working environment required											
3	Type Non Sparking tools	P	E	Copper Beryllium											
4	Chemical Compostion	M	E	Copper Be/Ni Other material	Min 97% Max.2.5% 0.5%										
5	Tensile Strength (with tolerance ± 5 percent) in N/mm ²	P	E	1250										N / mm ²	
6	Hardness in HRC	P	E	30-40										H R C	
7	Magnetism	P	E	Non Magnetic											
8	Type of Allen Key	P	E	Allen Key Comman type	Allen Key Ball End	Allen Key T type				G					
9	Nominal SizeAllen Key t in mm	D	E	1.5	2	2.5	3	4	5	G				mm	
				6	7	8	9	10	11						
				12	13	14	15	16	17						
				18	19	20	21	22	23						
				24	25	26	27	28	29						
				30	32	34	41								
10	Length of Allen Key in mm	D	E	46	52	58	66	74	83	G				mm	
				90	91	100	103	107	112						
				114	121	124	129	134	152						

Major category : -UNSPSC -

Sub Category : - UNSPSC Code -

Non Sparking Combination Spanner : UNSPSC Code -27111706

S.no	Parameters	Grouping		Value 1	Value2	Value 3	Value 4	Value 5	Value 6	Golden	Validation	Whether Filter Required	Priority	Unit	
1	Confirmity to Material requirment for Non Sparking tools	S	E	As per IS: 4595 1969 with latest amendment			Other				G				
2	Application	P	E	In Petrochemical ,Gas, Ammunition industries & other application where Non sparking working environment required											
3	Type Non Sparking tools	P	E	Copper Beryllium											
4	Chemical Compostion	M	E	Copper Be/Ni Other material	Min 97% Max.2.5% 0.5%										
5	Tensile Strength (with tolerance \pm 5 percent) in N/mm ²	P	E	1250										N / m ²	
6	Hardness in HRC	P	E	30-40										H R C	
7	Magnetism	P	E	Non Magnetic											
8	Type of Spanners	P	E	Combination Spanner							G				
9	Nominal Size combination Spanner in mm	D	E	6	7	8	9	10	11	G				mm	
				12	13	14	15	16	17						
				18	19	20	21	22	23						
				24	25	26	27	28	29						
				30	31	32	34	35	36						
				38	41	46	50	55	60						
				65	70										
10	Length in mm	D	E	74	84	89	99	111	119	G				mm	
				126	134	146	150	160	166						
				180	190	215	230	251	252						

Major category : -UNSPSC -

Sub Category : - UNSPSC Code -

Non Sparking Double Ended Ring Spanner : UNSPSC Code -27111706

S.no	Parameters	Grouping		Value 1	Value2	Value 3	Value 4	Value 5	Value 6	Golden	Validation	Whether Filter Required	Priority	Unit	
1	Confirmity to Material requirment for Non Sparking tools	S	E	As per IS: 4595 1969 with latest amendment			Other				G				
2	Application	P	E	In Petrochemical ,Gas, Ammunition industries & other application where Non sparking working environment required											
3	Type Non Sparking tools	P	E	Copper Beryllium											
4	Chemical Compostion	M	E	Copper Be/Ni Other material	Min 97% Max.2.5% 0.5%										
5	Tensile Strength (with tolerance ± 5 percent) in N/mm ²	P	E	1250										N / mm ²	
6	Hardness in HRC	P	E	30-40										H R C	
7	Magnetism	P	E	Non Magnetic											
8	Type of Spanners	P	E	Double Ended Ring Spanner							G				
9	Nominal Size Double Ended Ring Spanner in mm	D	E	6 x 7	8 x 9	10 x 11	12 x 13	14 x 15	16 x 17	G				mm	
				18 x 19	20 x 22	21 x 23	24 x 26	24 x 27	25 x 28						
				30 x 32	32 x 36	34 x 36	36 x 41	41 x 46	46 x 50						
				50 x 55	55 x 60	65 x 70									
10	Length in mm	D	E	200	210	230	240	268	310	G				mm	
				325	340	350	365	392	420						
				440	490	515	516								

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Sub Category : - UNSPSC Code -

Non Sparking Double Open Ended Spanner : UNSPSC Code -27111706

S.no	Parameters	Grouping		Value 1	Value2	Value 3	Value 4	Value 5	Value 6	Golden	Validation	Whether Filter Required	Priority	Unit	
1	Confirmity to Material requirment for Non Sparking tools	S	E	As per IS: 4595 1969 with latest amendment			Other				G				
2	Application	P	E	In Petrochemical ,Gas, Ammunition industries & other application where Non sparking working environment required											
3	Type Non Sparking tools	P	E	Copper Beryllium											
4	Chemical Compostion	M	E	Copper Be/Ni Other material	Min 97% Max.2.5% 0.5%										
5	Tensile Strength (with tolerance \pm 5 percent) in N/mm2	P	E	1250										N / mm ²	
6	Hardness in HRC	P	E	30-40										H R C	
7	Magnetism	P	E	Non Magnetic											
8	Type of Spanners	P	E	Double Open Ended Spanner							G				
9	Nominal Size Double Open End Spanner in mm	D	E	6 x 7	8 x 9	10 x 11	12 x 13	14 x 15	16 x 17	G				mm	
				18 x 19	20 x 22	21 x 23	24 x 26	24 x 27	25 x 28						
				30 x 32	32 x 36	34 x 36	36 x 41	41 x 46	46 x 50						
				50 x 55	55 x 60	65 x 70									
10	Length in mm	D	E	95	105	120	140	144	160	G				mm	

Major category : -UNSPSC -

Sub Category : - UNSPSC Code -

Non Sparking Hammer: UNSPSC Code -

S.no	Parameters	Grouping		Value 1	Value2	Value 3	Value 4	Value 5	Value 6	Golden	Validation	Whether Filter Required	Priority	Unit	
1	Confirmity to Material requirment for Non Sparking tools	S	E	As per IS: 4595 1969 with latest amendment			Other				G				
2	Application	P	E	In Petrochemical ,Gas, Ammunition industries & other application where Non sparking working environment required											
3	Type Non Sparking tools	P	E	Copper Beryllium											
4	Chemical Compostion	M	E	Copper	Min 97%										
10	Tensile Strength (with tolerance \pm 5 percent) in N/mm ²	P	E	1250										N / mm ²	
11	Hardness in HRC	P	E	30-40										H R C	
12	Magnetism	P	E	Non Magnetic											
13	Type of Hammers	P	E	Sledge Hammer	Ball Peen Hammer	Claw Hammer	Nylon Hammer			G					
14	Weight of hammer (with toleramce \pm 10 gm) in gram	D	E	230	450	500	680	910	1000	G				gram	
				1130	1500	2000	2500	3000	4500						
				5000	6400	8000	9900								
15	Hammer handle provided	D	E	Yes	No					G					
16	Handle material	M	E	Teak Wood	N/A if no handle provided										
17	Lengtht of hammer (with toleramce \pm 20 mm) in mm	D	E	320	380	720	900	N/A if No handle provide d		G				mm	
18	Warranty in years	P	E	1	2	3	4	5		G				Years	

Major category : -UNSPSC -

Sub Category : - UNSPSC Code -

Non Sparking Sockets : UNSPSC Code -27111704

S.no	Parameters	Grouping		Value 1	Value2	Value 3	Value 4	Value 5	Value 6	Golden	Validation	Whether Filter Required	Priority	Unit	
1	Confirmity to Material requirment for Non Sparking tools	S	E	As per IS: 4595 1969 with latest amendment			Other				G				
2	Application	P	E	In Petrochemical ,Gas, Ammunition industries & other application where Non sparking working environment required											
3	Type Non Sparking tools	P	E	Copper Beryllium											
4	Chemical Compostion	M	E	Copper Be/Ni Other material	Min 97% Max.2.5% 0.5%										
5	Tensile Strength (with tolerance \pm 5 percent) in N/mm2	P	E	1250										N / m ² m	
6	Hardness in HRC	P	E	30-40										H R C	
7	Magnetism	P	E	Non Magnetic											
8	Type of sockets	P	E	Socket 1/2"	Socket 3/4"	Socket 1"	Socket 1/4"	Socket 3/8"		G					
9	Nominal Size Socket in mm	D	E	4	5	6	7	8	9	G				mm	
				10	11	12	13	14	15						
				16	17	18	19	20	21						
				22	23	24	25	26	27						
				30	32	34	36	38	41						
				46	50	52	55	58	60						
				65	70	75	80								
10	Length of socket in mm	D	E	25	27	30	35	38	40	G				mm	

