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Major category : Tools and General Machinery-UNSPSC - - 27000000

Sub Category : Hand Tools - UNSPSC Code - 27110000

Wrenches and drivers - UNSPSC Code - 27111700

Ratchet Pipe Threader For Taper Pipe Threads : UNSPSC Code - 27111711 (Temp)

S.No	Parameters	Grouping		Value 1	Value2	Value 3	Value 4	Value 5	Value 6	Golden	Validation	Whether Filter Required	Unit	
1	Conformity to Standard	S	E	As per IS 16716 : 2014 or with all latest amendments						G				
2	BIS marked	S	E	Yes	No									
3	If BIS marked Yes indicate BIS licence number otherwise put N/A	S	T											
4	Purpose	P	E	It is mechanical tool used to cut taper external threads on pipes by allowing rotary motion in one direction during threading while freely move in the opposite direction						G				
5	Suitablity for Pipe	P	E	Carbon Steel Pipe	Stainless Steel Pipe									
6	Nominal Size in Inch	D	E	1/2	3/4	1	1 1/4	1 1/2	2	G			Inch	
				2 1/2	3	4	5	6						
7	Thread Type	P	E	BSPT (British Standard Pipe Taper)						G			BSPT	
8	Minimum Die Head Bore Size in mm	D	E	21.5	27	33.7	42.5	48.5	60.7	G			mm	
				76.5	89.5	115.5	141.3	166.5						
9	Maximum Die Head Diameter in mm	D	E	73	82	105	115	165	175	G			mm	
				195	250	260								
10	Length of Die Head in mm	D	E	65	70	100	120	150	155	G			mm	
11	Die Head Collar thickness in mm	D	E	30	35	50	55	60		G			mm	



